









WSIS+10 High-level Event

(an extended version of WSIS Forum)

First Briefing on the Thematic Aspects and Innovations on the Format*

11 March 2014, 15:00 – 18:00 Popov Room, ITU Headquarters, Geneva www.wsis.org/forum

Draft Agenda

- 1. Welcome Notes
- 2. WSIS+10 High-level Event, an extended version of WSIS Forum
 - Dates and Place
 - Update on Preparations
- 3. Preparatory Process: Open Consultation Process
 - Update on Multi-stakeholder Preparatory Platform: Progress in developing the Outcome Documents
 - Update on Open Consultations on Thematic Focus and Format of Event
 - i. Main Themes
 - ii. Format
 - 1. High Level Track
 - 2. Forum Track
- 4. Remote participation
- 5. Media outreach, networking and partnering
 - ImeetyouatWSIS www.wsis.org/imeet
 - Iwrite4WSIS www.wsis.org/iwrite #WSIS Campaign
- 6. Other business

^{*}Please note that this meeting will benefit from contributions by onsite as well as remote participants.